



GCS

FINISH SPECIFICATION
L-3 GCS WHITE WET PAINT
1000-0010-01 REV A
AUG 12, 2013

FINISH SPECIFICATION: L-3 GCS WHITE WET PAINT

1.0 SCOPE:

This specification details the approved color specification color reference numbers for L3-GCS White Wet Paint.

2.0 ORDER OF PRECEDENCE:

In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

3.0 APPROVED PRIMER(S):

Aluminum – DEFT Part Number: 44GN098, Type 1, MIL-PRF-85582D
Plastic – Bulldog Adhesion Promoter, Part Number: TPO123

4.0 APPROVED PAINT(S):

Sherwin-Williams Part Number: F63RXW11973-4366.
Polane S-Plus, Polyurethane, Gloss - 10, Color - Blending White per FED-STD-595.

5.0 FINISH THICKNESS:

Thickness should be in accordance with the manufacturer's specifications and should result in even coverage. Areas that contain heatsink fins, bosses, counter-bores, and other profile irregularities may result in a thicker or thinner finish.

6.0 QUALITY REQUIREMENTS:

All finished parts are to be in accordance with applicable L-3 GCS Finished Material Workmanship Standards (L-3 GCS Part Number 1000-0100-01).

7.0 PACKAGING & DELIVERY REQUIREMENTS:

All finished parts are to be packaged and delivered per applicable L-3 GCS Packaging Requirements (L-3 GCS Part Number 1000-0101-01).