



GCS

FINISH SPECIFICATION  
POLANE DEAD FLAT BLACK  
1000-0019-01 REV A  
NOV 6, 2013

## **FINISH SPECIFICATION: L-3 GCS POLANE DEAD FLAT BLACK**

### **1.0 SCOPE:**

This specification details the approved color specification color reference numbers for L3-GCS Dead Flat Black Sherwin Williams Polane finish coating.

### **2.0 ORDER OF PRECEDENCE:**

In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.

### **3.0 APPROVED PRIMER(S):**

**3.1** Sherwin-Williams Part Number: E65A4 Polane Primer-Sealer

### **4.0 APPROVED PAINT(S):**

**4.1** Sherwin-Williams Part Number: F63B7 Polane Dead Flat Black

### **5.0 FINISH THICKNESS:**

Thickness should be in accordance with the manufacturer's specifications and should result in even coverage. Areas that contain heatsink fins, bosses, counter-bores, and other profile irregularities may result in a thicker or thinner finish.

### **6.0 QUALITY REQUIREMENTS:**

All finished parts are to be in accordance with applicable L-3 GCS Finished Material Workmanship Standards (L-3 GCS Part Number 1000-0100-01).

### **7.0 PACKAGING & DELIVERY REQUIREMENTS:**

All finished parts are to be packaged and delivered per applicable L-3 GCS Packaging Requirements (L-3 GCS Part Number 1000-0101-01).